

# Technical Data Sheet

## ROTEC® ASA E 510



*Extrusion grade, high impact*

<i>Properties</i>	<i>Unit</i>	<i>Test Method</i>	<i>Test Condition</i>	<i>Value*</i>	<i>Remarks</i>
<i>Mechanical.....</i>					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min	1,900	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min	40	
Elongation at Break	%	ISO 527	23°C 50 mm/min	20	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min	2,000	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min	60	
Impact Strength Notched (Charpy)	kJ/m <sup>2</sup>	ISO 179 1eA	80 x 10 x 4 mm 23°C	20	
Impact Strength (Charpy)	kJ/m <sup>2</sup>	ISO 179 1eU	80 x 10 x 4 mm 23°C	n.b.	
<i>Physical.....</i>					
Density	g/cm <sup>3</sup>	ISO 1183	23°C, 50% RH	1.06	
Water Absorption	%	ISO 62	23°C, 24 h	0.3	
<i>Thermal.....</i>					
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.8 MPa	80	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	90	
Melt Flow Rate MFR	g/10 min	ISO 1133	220°C 10 kg	12	
Thermal Conductivity	W/(K·m)	DIN 52612		0.17	
Linear Thermal Expansion	10 <sup>-4</sup> · K <sup>-1</sup>	ISO 11359-2	23°C - 55°C	0.95	
Moulding Shrinkage	%	ISO 294-4	23°C	0.4 - 0.6	
Flammability (own test)	Class	UL 94	1.5 mm	HB	

\* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

**ROMIRA GMBH**